

品質管理表

株式会社中嶋製作所

平成30年7月9日

| | 2011年 | | | | | | | | | | | | | | | | | | | | | 2012年 | | | | | | | | | | | | | | | 合計 | | |
|--------|--------|----|--------|--------|----|--------|---------|----|--------|--------|----|--------|--------|-----|--------|--------|----|--------|--------|-----|--------|--------|----|--------|--------|----|--------|-----|----|-----|-----|----|-----|-----------|---------|---------|----|--|--|
| | 6月 | | | 7月 | | | 8月 | | | 9月 | | | 10月 | | | 11月 | | | 12月 | | | 1月 | | | 2月 | | | 3月 | | | 4月 | | | 5月 | | | | | |
| | 出荷数 | 不良 | 構成比 | 出荷数 | 不良 | 構成比 | 出荷数 | 不良 | 構成比 | 出荷数 | 不良 | 構成比 | 出荷数 | 不良 | 構成比 | 出荷数 | 不良 | 構成比 | 出荷数 | 不良 | 構成比 | 出荷数 | 不良 | 構成比 | 出荷数 | 不良 | 構成比 | 出荷数 | 不良 | 構成比 | 出荷数 | 不良 | 構成比 | 出荷数 | 不良 | 構成比 | | | |
| SAN社 | 1,410 | | | 1,255 | | | 686,118 | | | 14 | | | 46 | | | 1,507 | | | 1,853 | | | 2,000 | | | 722 | | | | | | | | | | 694,925 | | | | |
| SYS社 | 32,247 | 1 | 0.003% | 41,411 | 68 | 0.16% | 37,825 | 2 | 0.01% | 38,604 | | | 29,749 | | | 26,488 | 1 | 0.00% | 38,069 | 31 | 0.08% | 20,921 | 2 | 0.01% | 25,077 | | | | | | | | | | 290,391 | | | | |
| DS彦社 | 7,434 | | | 27,098 | 26 | 0.10% | 32,930 | 13 | 0.04% | 26,446 | | | 8,311 | 14 | 0.17% | 10,394 | | | 6,143 | | | 6,193 | 3 | 0.05% | 614 | | | | | | | | | | | 125,563 | | | |
| KUR社 | 3,554 | | | 2,592 | | | 1,844 | | | 1,205 | | | 2,884 | | | 2,323 | | | 1,891 | | | 1,030 | | | 1,463 | | | | | | | | | | | 18,786 | | | |
| KAW社 | 1,207 | | | 1,950 | | | 1,160 | | | 2,109 | | | 1,710 | | | 2,870 | | | 2,616 | | | 1,663 | | | 2,294 | | | | | | | | | | | 17,579 | | | |
| AG社 | 1,525 | | | 565 | | | 1,273 | | | 1,255 | | | 1,353 | | | 1,120 | | | 2,630 | | | 1,143 | | | 2,740 | | | | | | | | | | | 13,604 | | | |
| HOK社 | 2,844 | | | 1,749 | | | 1,811 | | | 765 | 1 | 0.13% | 2,713 | | | 392 | | | 392 | | | 1,111 | | | 1,000 | | | | | | | | | | | 12,777 | | | |
| IKEU社 | 6,545 | | | 541 | | | 345 | | | 1,486 | | | 349 | 122 | 34.96% | 288 | | | 891 | | | 922 | | | 562 | | | | | | | | | | | 11,929 | | | |
| IBA社 | 1,994 | | | 1,359 | | | 386 | | | 100 | | | 250 | | | 1,634 | | | 2,888 | | | 548 | | | 570 | | | | | | | | | | | 9,729 | | | |
| YH新社 | 746 | 20 | 2.68% | 382 | | | 1,838 | | | 1,322 | | | 866 | 480 | 55.43% | 413 | | | 554 | 300 | 54.15% | 1,455 | | | 2,022 | | | | | | | | | | | 9,598 | | | |
| FEB社 | 321 | | | 514 | | | 978 | | | 793 | | | 1,083 | | | 755 | | | 638 | | | 498 | | | 1,087 | | | | | | | | | | | 6,667 | | | |
| DS久社 | 994 | | | 741 | | | 755 | | | 634 | | | 781 | | | 573 | | | 648 | | | 689 | | | 848 | | | | | | | | | | | 6,663 | | | |
| NOK社 | 770 | | | 550 | | | 200 | | | 520 | | | 400 | | | 400 | | | 700 | | | 350 | | | 1,100 | | | | | | | | | | | 4,990 | | | |
| YOSHI社 | 410 | | | 540 | | | 757 | | | 340 | | | 408 | | | 346 | | | 579 | | | 448 | | | 487 | | | | | | | | | | | 4,315 | | | |
| DS半社 | 309 | | | 332 | | | 178 | | | 88 | | | 540 | | | 433 | | | 777 | 1 | 0.13% | 576 | | | 710 | | | | | | | | | | | 3,943 | | | |
| YH北社 | 674 | | | 66 | | | 638 | | | 20 | | | 644 | | | 20 | | | 620 | | | 0 | | | 20 | | | | | | | | | | | 2,702 | | | |
| NISE社 | 180 | | | 190 | | | 870 | | | 190 | | | 0 | | | 280 | | | 190 | | | 100 | | | 100 | | | | | | | | | | | 2,100 | | | |
| IZU社 | 298 | | | 62 | | | 101 | | | 235 | | | 213 | | | 203 | | | 205 | | | 236 | | | 506 | | | | | | | | | | | 2,059 | | | |
| SEI社 | 109 | | | 175 | | | 102 | | | 74 | | | 173 | | | 112 | | | 86 | | | 135 | 1 | 0.74% | 258 | 4 | 1.55% | | | | | | | | | 1,224 | | | |
| NEA社 | 22 | | | 384 | | | 569 | | | 172 | | | 51 | | | 0 | | | 12 | | | 0 | | | 0 | | | | | | | | | | | 1,210 | | | |
| IKED社 | 0 | | | 0 | | | 880 | | | 135 | | | 33 | | | 3 | | | 90 | | | 0 | | | 8 | | | | | | | | | | | 1,149 | | | |
| MARU社 | 0 | | | 382 | | | 0 | | | 220 | | | 270 | | | 0 | | | 0 | | | 0 | | | 10 | | | | | | | | | | | 882 | | | |
| NAKA社 | 226 | | | 0 | | | 600 | | | 0 | | | 0 | | | 0 | | | 0 | | | 0 | | | 0 | | | | | | | | | | | 826 | | | |
| YH大社 | 0 | | | 642 | | | 0 | | | 0 | | | 0 | | | 0 | | | 0 | | | 0 | | | 0 | | | | | | | | | | | 642 | | | |
| STP社 | 0 | | | 10 | | | 0 | | | 0 | | | 200 | | | 200 | | | 0 | | | 0 | | | 200 | | | | | | | | | | | 610 | | | |
| MARUT社 | 34 | | | 14 | | | 3 | | | 5 | | | 0 | | | 110 | | | 26 | | | 23 | | | 268 | | | | | | | | | | | 483 | | | |
| MITSU社 | 480 | | | 0 | | | 0 | | | 0 | | | 0 | | | 0 | | | 0 | | | 0 | | | 0 | | | | | | | | | | | 480 | | | |
| HIRAO社 | 0 | | | 0 | | | 0 | | | 260 | | | 0 | | | 0 | | | 0 | | | 120 | | | 0 | | | | | | | | | | | 380 | | | |
| OSAK社 | 65 | | | 0 | | | 15 | | | 0 | | | 25 | | | 144 | | | 20 | | | 0 | | | 0 | | | | | | | | | | | 269 | | | |
| TOR社 | 33 | | | 0 | | | 2 | | | 0 | | | 10 | | | 3 | | | 0 | | | 47 | | | 89 | | | | | | | | | | | 184 | | | |
| MAUIW社 | 70 | | | 0 | | | 0 | | | 0 | | | 33 | | | 0 | | | 0 | | | 11 | | | 36 | | | | | | | | | | | 150 | | | |
| WAN社 | 0 | | | 0 | | | 0 | | | 0 | | | 130 | | | 0 | | | 0 | | | 0 | | | 0 | | | | | | | | | | | 130 | | | |
| IRI社 | 0 | | | 0 | | | 25 | | | 50 | | | 0 | | | 0 | | | 0 | | | 50 | | | 0 | | | | | | | | | | | 125 | | | |
| KOUY社 | 0 | | | 0 | | | 0 | | | 0 | | | 0 | | | 0 | | | 0 | | | 0 | | | 50 | | | | | | | | | | | 50 | | | |
| SUZ社 | 0 | | | 0 | | | 0 | | | 0 | | | 16 | | | 0 | | | 0 | | | 0 | | | 30 | | | | | | | | | | | 46 | | | |
| SEN社 | 0 | | | 0 | | | 10 | | | 10 | | | 0 | | | 0 | | | 10 | | | 10 | | | 0 | | | | | | | | | | | 40 | | | |
| GTO社 | 0 | | | 0 | | | 0 | | | 30 | | | 0 | | | 0 | | | 0 | | | 0 | | | 0 | | | | | | | | | | | 30 | | | |
| SIZ社 | 0 | | | 0 | | | 0 | | | 0 | | | 0 | | | 20 | | | 0 | | | 0 | | | 0 | | | | | | | | | | | 20 | | | |
| SANEN社 | 0 | | | 0 | | | 0 | | | 0 | | | 10 | | | 10 | | | 0 | | | 0 | | | 0 | | | | | | | | | | | 20 | | | |
| SANG社 | 1 | | | 16 | | | 0 | | | 0 | | | 0 | | | 0 | | | 0 | | | 0 | | | 0 | | | | | | | | | | | 17 | | | |
| UTIM社 | 0 | | | 0 | | | 0 | | | 0 | | | 0 | | | 0 | | | 0 | | | 3 | | | 13 | | | | | | | | | | | 16 | | | |
| KS社 | 0 | | | 0 | | | 0 | | | 0 | | | 0 | | | 0 | | | 0 | | | 0 | | | 2 | | | | | | | | | | | 2 | | | |
| 合計 | 64,502 | 21 | 0.033% | 83,520 | 94 | 0.113% | 772,213 | 15 | 0.002% | 77,082 | 1 | 0.001% | 53,251 | 616 | 1.157% | 51,041 | 1 | 0.002% | 62,528 | 332 | 0.531% | 40,282 | 6 | 0.015% | 42,886 | 4 | 0.009% | | | | | | | 1,247,305 | 1,090 | 0.087% | | | |